

HE2554 is a thermoplastic, solvent-based acrylic resin.

### Characteristics

It is used to prepare primers for elastic paints, PU primers and paints for PC substrates.

### Delivery form

55% in toluene/butyl acetate/isobutanol;

### Product specifications

Solid Content:	53.0–57.0%
Viscosity (25°C, NDJ rotational viscometer):	8.0-12.0 Pa.s
Color number	≤ 1# (Fe-Co)
Acid value	0.0-3.0 mgKOH/g
Appearance	clear and transparent

The following items are not required:

Tg	50°C (calculated value)
flash point	4°C
density (20°C)	0.97-1.03 g/ml

### Principal properties

High gloss and good aluminum powder arrangement;  
Good pigment wettability;  
When used as a primer, UV and PU topcoats have good adhesion;

### Applications

It is used to prepare primers for elastic paints, PU primers and paints for PC substrates.

### Compatibility with resins and solvents

HE2569	+	HE2580	+	xylene	+	2-butoxyethanol	+
HE2562	+	HE2560	+	trimethylbenzene	+	120#	+
HE2582	+	HE2598	+	butyl acetate	+	isobutanol	+
CAB-381-20	+	NC	+	cyclohexanone	+	methyl ethyl ketone	+

Note: + means soluble/miscible; ○ means partially soluble/partially miscible;

— means insoluble/incompatible.

### Reference recipe

aluminum powder paint		diluent	
HE2554	60	toluene	15
aluminum powder	10	isopropanol	20
20% CAB-381-20	15	butyl acetate	15
butyl acetate	7.7	isobutanol	15
BYK358N	0.3	2-butoxyethanol	10
toluene	7	ethyl acetate	25

### Storage guidelines

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature no more than 30°C. Exposure to direct sunlight should be avoided.

### Shelf life

Under above mentioned storage condition, the shelf life of the resin will be 365 days after production.

For more than 365 days, the goods are still owned by ZOHO Company, the company's QC can make the corresponding extension of the shelf life after testing qualified.

### Material safety

This product data sheet only applies to the latest version of Material Safety Data Sheet. Any updates to safety-related information that are consistent with legal requirements will only be reflected in the safety data sheet, at the same time the Sheet will be updated and published. Information on current classification and labelling, application and process methods, and more safety-related data can be found in the latest Material Safety Data Sheet.