

HE6522 is a solvent-based acrylic polyol resin with 1.1% hydroxyl content (based on the theoretical calculation of non-volatile components)

### Characteristics

It is used to prepare solvent-based two-component polyurethane coatings mixed with aliphatic isocyanate curing agent, with low hydroxyl content and fast drying.

### delivery form

50% in Butyl acetate and xylene

### Product specifications

Solid Content:	48.0–52.0%
Viscosity (25°C, NDJ rotational viscometer):	3.0-5.0 Pa.s
Color number	≤ 1# (Fe-Co)
Acid value	3.0-6.0 mgKOH/g
Appearance	clear and transparent

The following items are not required:

flash point	25°C
hydroxyl value	1.1%( based on the non-volatile components)
density (20°C)	0.99-1.03 g/ml

### Principal properties

Quick drying and excellent interlayer adhesion;  
Excellent alignment of aluminum powder.

### Applications

It is mainly used in combination with Desmodur N75, N3390, N3600 and other curing agents, and can be used to prepare self-drying or low-temperature baking metallic paints, pigmented coating, ABS/PC plastic paints. The cured paint film dries quickly, and the aluminum powder paint has good aluminum powder arrangement.

### Compatibility with resins and solvents

HE6650	+	HE6570	+	xylene	+	2-Butoxyethanol	+
HE6672	+	HE6673	+	trimethylb enzene	+	2-Ethoxyethyl acetate	+
HE6530	+	HE6631	+	Butyl acetate	+	isobutanol	+
1/2NC	+	CAB-381- 20	+	Cyclohex anone	+	n-butanol	+

Note: + means soluble/miscible; ○ means partially soluble/partially miscible;

— means insoluble/incompatible.

### Reference recipe

Aluminum paint		thinner	
(Part A)			
HE6522E	65	xylene	40
Aluminum powder	10	Toluene	20
BYK306	0.2	Butyl acetate	15
BYK358N	0.1	2-Ethoxyethyl acetate	15
20% CAB-381 -20	10	ethyl acetate	10
Butyl acetate	14.7		
(Part B) Bayer N3390	Part A: Part B:thinner =100: 5.2: 80~100		

### Storage guidelines

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature no more than 30°C. Exposure to direct sunlight should be avoided.

### Shelf life

Under above mentioned storage condition, the shelf life of the resin will be 730 days after production.

For more than 730 days, the goods are still owned by ZOHO Company, the company's QC can make the corresponding extension of the shelf life after testing qualified.

### Material safety

This product data sheet only applies to the latest version of Material Safety Data Sheet. Any updates to safety-related information that are consistent with legal requirements will only be reflected in the safety data sheet, at the same time the Sheet will be updated and published. Information on current classification and labelling, application and process methods, and more safety-related data can be found in the latest Material Safety Data Sheet.