

HE6650B is a solvent-based acrylic polyol resin with 2.6% hydroxyl content (based on the theoretical calculation of non-volatile components)

Characteristics

It is used to prepare solvent-based two-component polyurethane coatings mixed with aliphatic isocyanate curing agent. It is suitable for automotive repair paint, pigmented coating.

Delivery form

60% in Butyl acetate/ xylene

Product specifications

Solid Content: 58.0–62.0%

Viscosity (25°C, NDJ rotational viscometer): 1.0-2.0 Pa.s

Color number $\leq 1\#$ (Fe-Co)

Acid value 4.0-8.0 mgKOH/g

Appearance clear and transparent

The following items are not required:

flash point 22°C

hydroxyl value 2.6% (based on the non-volatile components) density (20°C) 0.99-1.03 g/ml

Principal properties

High gloss, good leveling property; Excellent chemical resistance, good pigment wettability; Fast drying speed, high hardness.

Applications

It is mainly used in combination with Desmodur N75, N3390, N3600 and other curing agents, and can be used to prepare self-drying or low-temperature baking automotive repair paint, pigmented coating.

Compatibility with resins and solvents

HE6631	+	HE6771	+	xylene	+	2-Butoxyethanol	+
HE6672	+	HE6673	+	trimethylb enzene	+	2-Ethoxyethyl acetate	+
HE6790	+	HE6775	+	Butyl acetate	+	PMA	+
HE6632	+			Cyclohex anone	+	n-butanol ₊	

Note: + means soluble/miscible; Omeans partially soluble/partially miscible;

- means insoluble/incompatible.

Reference recipe

Two-componen	t (high gloss					
black pa	aint)	diluent				
(Part)	A)					
HE6650B	65	xylene	40			
Carbon black powder	4	toluene	5			
BYK306	0.2	butyl acetate	25			
ВҮК333	0.1	РМА	15			
10%T-12	0.2	CAC	15			
BYK110	3					
BAC/XYL	27.7					
(Part B) Bayer N3390	Part A: Part B: thinner =100: 14: 80~100					

Storage guidelines

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature no more than 30°C. Exposure to direct sunlight should be avoided.

Shelf life

Under above mentioned storage condition, the shelf life of the resin will be 730 days after production.

For more than 730 days, the goods are still owned by ZOHO Company, the company's QC can make the corresponding extension of the shelf life after testing qualified.

Material safety

This product data sheet only applies to the latest version of Material Safety Data Sheet. Any updates to safety-related information that are consistent with legal requirements will only be reflected in the safety data sheet, at the same time the Sheet will be updated and published. Information on current classification and labelling, application and process methods, and more safety-related data can be found in the latest Material Safety Data Sheet.

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