

HE6672 is a solvent-based acrylic polyol resin with 3.0% hydroxyl content (based on the theoretical calculation of non-volatile components)

Characteristics

It is used to prepare solvent-based two-component polyurethane coatings mixed with aliphatic isocyanate curing agent. It is suitable for PU finish paint and motorcycle varnish.

Delivery form

65% in BAC/ xylene/toluene

Product specifications

Solid Content:	63.0–67.0%
Viscosity (25°C, NDJ rotational viscometer):	3.0-6.0 Pa.s
Color number	≤ 1# (Fe-Co)
Acid value	3.0-6.0 mgKOH/g
Appearance	clear and transparent

The following items are not required:

flash point	4°C
hydroxyl value	3.0% (based on the non-volatile components)
density (20°C)	0.99-1.03 g/ml

Principal properties

High gloss, high fullness, good leveling property;
Fast drying speed, high hardness;
Excellent chemical resistance.

Applications

It is mainly used in combination with Desmodur N75, N3390, N3600 and other curing agents, and can be used to prepare self-drying or low-temperature baking PU finish paint and motorcycle varnish.

Compatibility with resins and solvents

HE6631	+	HE6771	+	xylene	+	2-Butoxyethanol	+
HE6650	+	HE6673	+	S-100	+	CAC	+
HE6790	+	HE6790	+	BAC	+	PMA	+
HE6628	+	HE6535	+	CYC	+	n-butanol	+

Note: + means soluble/miscible; ○ means partially soluble/partially miscible;
— means insoluble/incompatible.

Reference recipe

Two-component (high gloss black paint)		diluent	
(Part A)			
HE6672	65	xylene	40
Carbon black powder	4	toluene	5
BYK306	0.2	BAC	25
BYK358N	0.1	PMA	15
BYK110	3	CAC	15
10%T-12	0.3		
BAC\XYL	29.7		
(Part B) Bayer N3390	Part A: Part B: thinner =100: 14: 80~100		

Storage guidelines

The resin should be stored indoors in original, unopened, undamaged container in a dry place at storage temperature no more than 30°C. Exposure to direct sunlight should be avoided.

Shelf life

Under above mentioned storage condition, the shelf life of the resin will be 730 days after production.

For more than 730 days, the goods are still owned by ZOHO Company, the company's QC can make the corresponding extension of the shelf life after testing qualified.

Material safety

This product data sheet only applies to the latest version of Material Safety Data Sheet. Any updates to safety-related information that are consistent with legal requirements will only be reflected in the safety data sheet, at the same time the Sheet will be updated and published. Information on current classification and labelling, application and process methods, and more safety-related data can be found in the latest Material Safety Data Sheet.